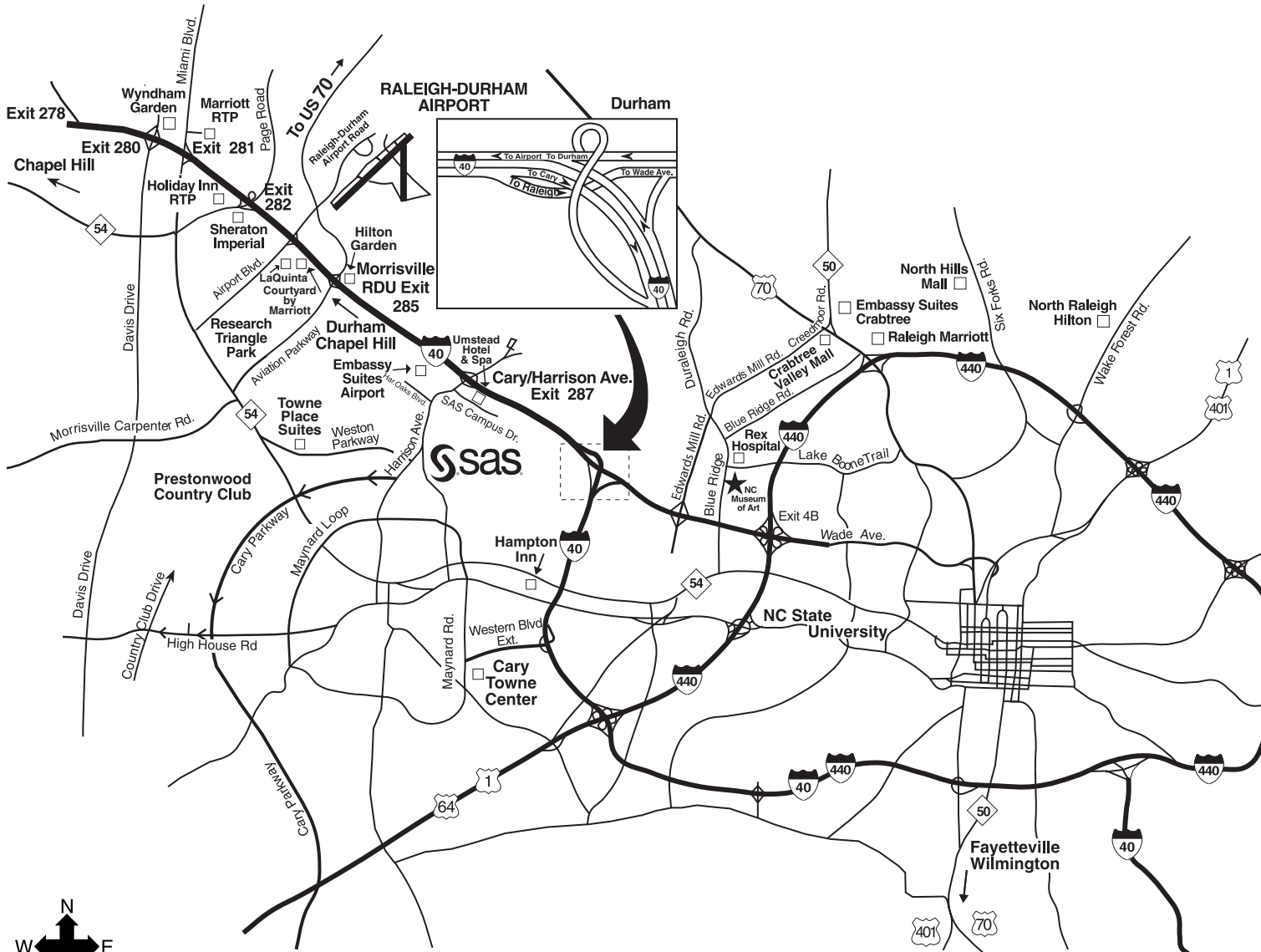




SAS Institute Inc.  
 World Headquarters  
 200 SAS Campus Drive  
 Cary, NC 27513 USA  
 Tel: (919) 677 8000  
 Fax: (919) 677 3860

# SAS Cary Training Center (World Headquarters)



\* Click here to view a map of the SAS Campus.

## Directions to SAS and Embassy Suites Airport

(From Raleigh take I-40 West; from Raleigh-Durham Airport, take I-40 East.)

- SAS is located on SAS Campus Drive just off I-40, Exit 287 at Harrison Avenue. Turn south onto Harrison Avenue, then left at traffic light onto SAS Campus Drive. \*

- Embassy Suites Airport is located on Harrison Oaks Boulevard just off I-40, Exit 287 at Harrison Avenue. Turn south onto Harrison Avenue, proceed through traffic light, then turn right onto Harrison Oaks Blvd.

## Directions from Crabtree Area to SAS via 440

- 70 East to 440 South
- 440 South to Exit 4B onto 40 West
- 40 West to Exit 287
- Left on Harrison Ave
- Left on SAS Campus Drive at 1st light
- Building F is 2nd building on right \*

## Shortcut

- Take Creedmoor Road (which becomes Edward Mill Rd.)
- Right on 40 West
- Stay on 40 West until Exit 287
- From 287, left on Harrison Avenue
- Left at 1st light onto SAS Campus Drive
- Building F is 2nd Building on right \*

## Return Trip to Hotels

- You must take Wade Avenue, Exit 289 (right 2 lanes when driving on 40 East from SAS).